


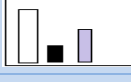



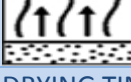





LUXOL 2K EPOXY PRIMER

Technical Data Sheet Primers



PROCESS	
CLEANING 	CLEANING WITH BERGER GP THINNER
DRY SANDING 	DRY SANDING WITH EMERY P220-P320
WET SANDING 	WET SANDING WITH EMERY P 400-P 600
MIXING RATIO 	BASE : HARDENER : THINNER :: 4: 1: 40 %
MIXING 	MIXING OF BASE , HARDENER & THINNER WITH MIXING ROD
APPL VISC 	APPLICATION VISCOSITY – 16-19 SECONDS B4FC AT 30 DEG C
GUN P 	GUN PRESSURE : 3-5 BAR (CONVENTIONAL) 2 BAR (HVLP)
FLASH OFF 	APPLY 2-3 COATS, ALLOWING A FLASH OFF TIME OF 5 TO 10 MINUTES BETWEEN COATS
DRYING TIME 	Air Drying At 30 Deg C Dust Free: 15 Mins Tack Free : 45 Mins Hard Dry : 8 Hours Baking Temp: 70 -80 Deg C EMT / 30 Mins
POT LIFE 	MINIMUM 6 HOURS
RECOATS	Luxol 2K Epoxy primer can be recoated with Luxol 2K Primer Surfacer system. 2K Epoxy Primer must be Flatted (Sanded) before recoat.
TESTING 	All Testing must be done after 72 -96 Hours of Maturation

Material usage:

Taking into account a transfer efficiency of 100%, the theoretical material usage (Coverage) for 40 micron D.F.T is 10.9 m²/l ready to spray mixture thinned paint.

Note: The practical material usage depends on many factors i.e. shape of the object, temperature, roughness of the surface, application method and application circumstances.

Cleanliness of the Equipment:

With Luxol 2K Epoxy Thinner.

Shelf life:

Luxol 2K Epoxy primer - 1 year

Hardener for Luxol 2K Epoxy Primer – 1year

Packaging:

4 lts/1lt pack

HEALTH & SAFETY DATA concerning Luxol 2K Epoxy Primer and Hardener: For professional use only.(See Material Safety Data Sheet).